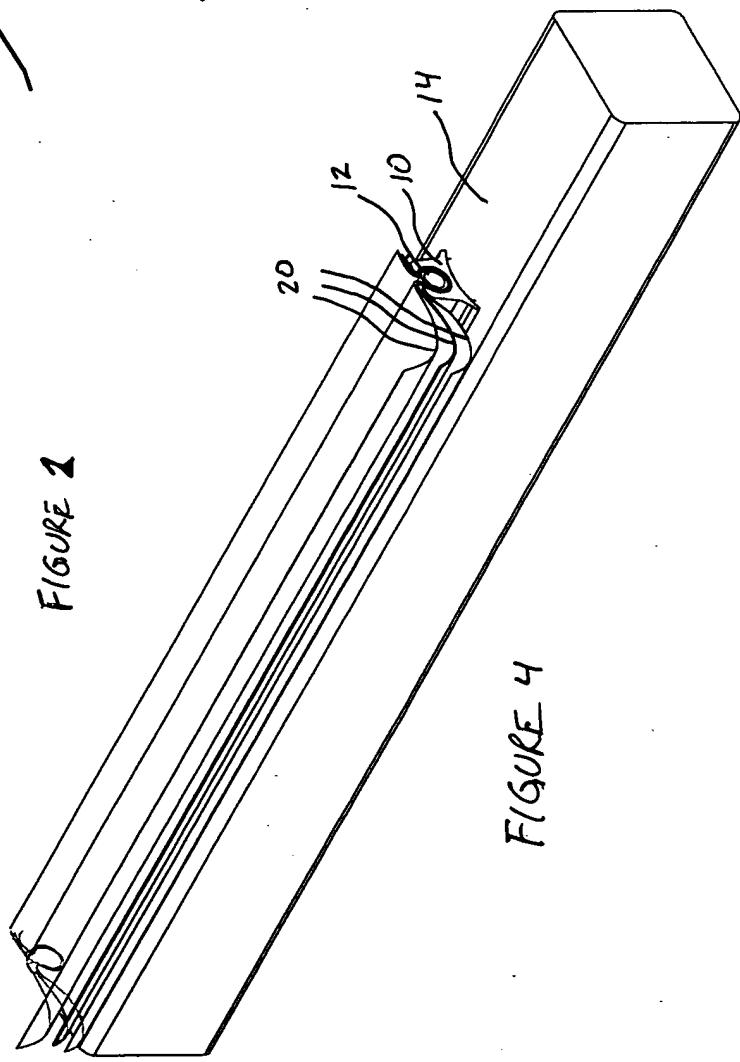
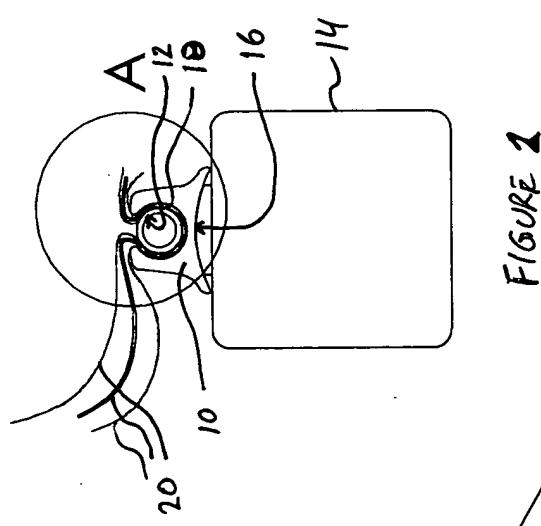
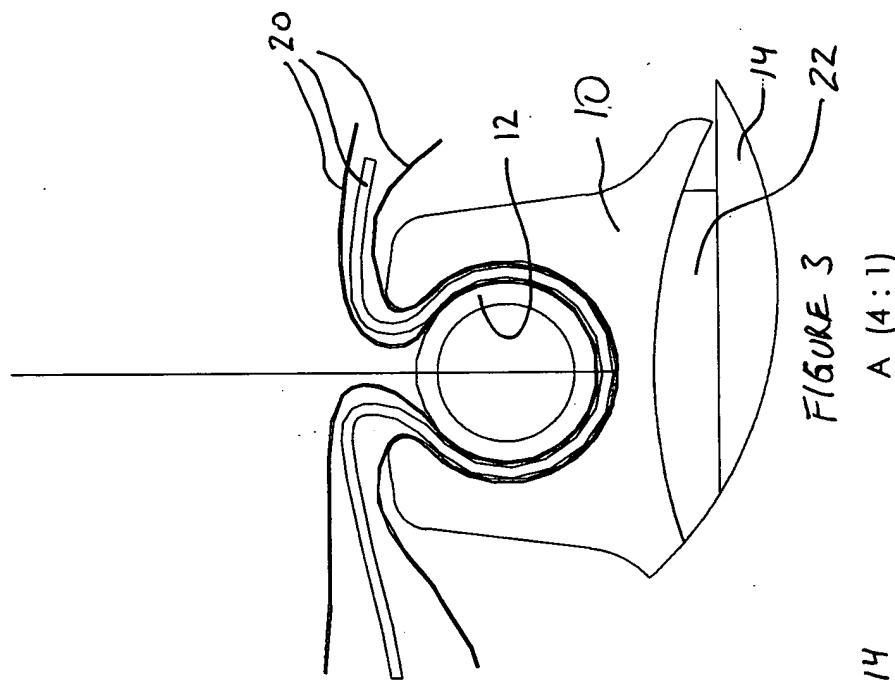


FIGURE 1
(PRIOR ART)



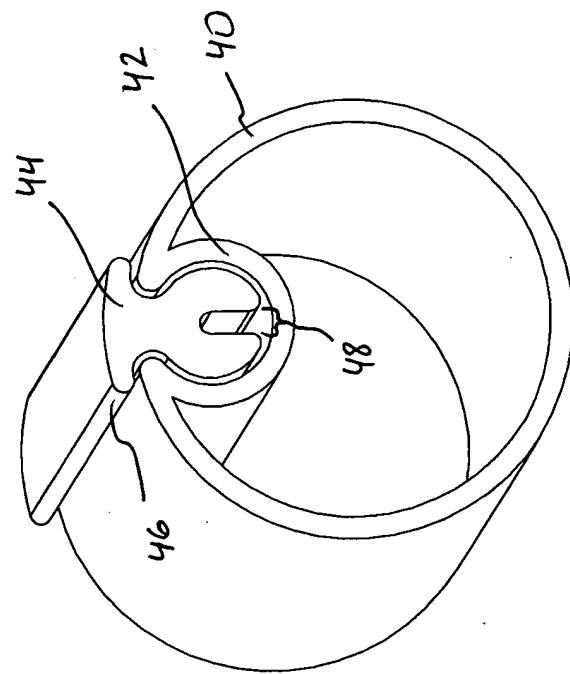


FIGURE 6

Foam Extrusion

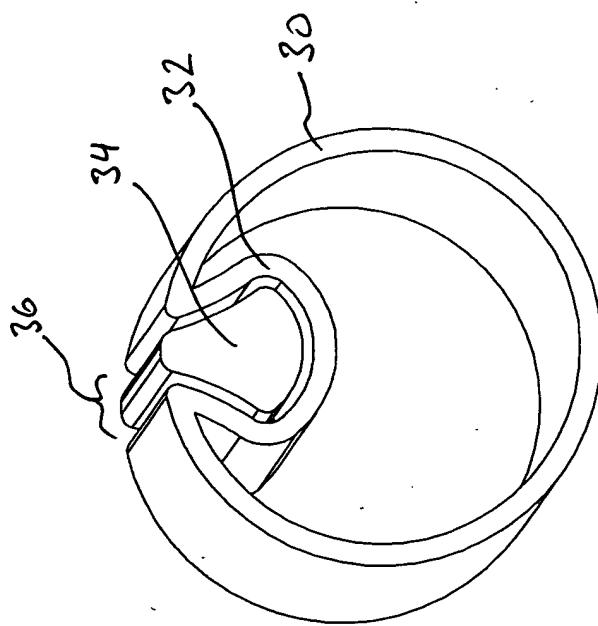


FIGURE 5

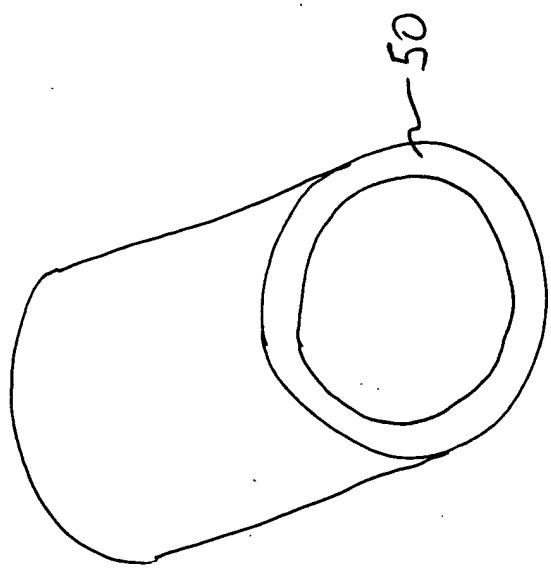


FIGURE 7